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split
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D4775-041
Job Sheet 185693



Part No: D4775-041

Job Qty: 14 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

007199

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		6 DEC 21 2018
110	Packaging	14 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5		9-89
120	Small Fab	14 pcs	11/16/18	11/16/18	0.00	5.81	Small Fab-7		
130	QC	14 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
140	Packaging	14 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		46 DEC 29 2018
150	QC21-SA	14 Ea	11/16/18	11/16/18	0.00	0.00	QC21		9-89 DEC 31 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: *138976* 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	28 Ea (2 ea)	90-Start up Operation	<i>5123685</i>
D4775-1	Strut Tube	14 Ea (1 ea)	90-Start up Operation	<i>51249603</i>
D4776-1	Basket Strut Clevis	14 Ea (1 ea)	90-Start up Operation	<i>5126180</i>
D4776-5	Spacer	56 Ea (4 ea)	90-Start up Operation	<i>5119996</i>
D4777-1	Rod End Bearing	14 Ea (1 ea)	90-Start up Operation	<i>51249603</i>
MS21042L3	Nut	28 Ea (2 ea)	90-Start up Operation	<i>5116883</i>
MS21209-F615	Heli-Coil	14 Ea (1 ea)	90-Start up Operation	<i>5132364</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	28	305	0
	D4775-1	14	40	0
	D4776-1	14	34	0
	D4776-5	56	152	0
	D4777-1	14	43	0
	MS21042L3	28	2,768	0
	MS21209-F615	14	110	0

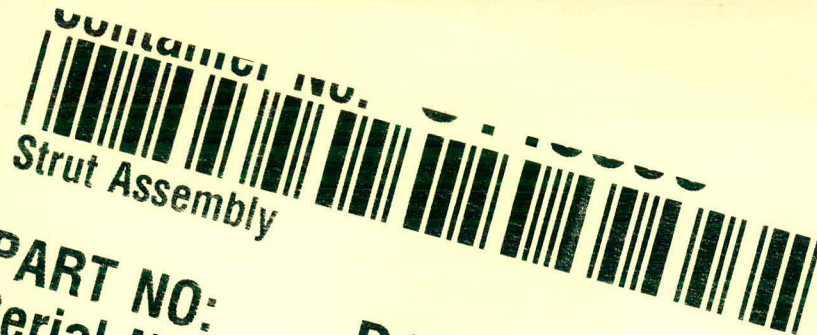
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Part Specifications

Specifications could not be found.

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PART NO: D4775-041
Serial No/Batch: S140599
Revision:
Operation:
Change No: Packaging

Mfg Date: 12/28/18
Job No: 185693

